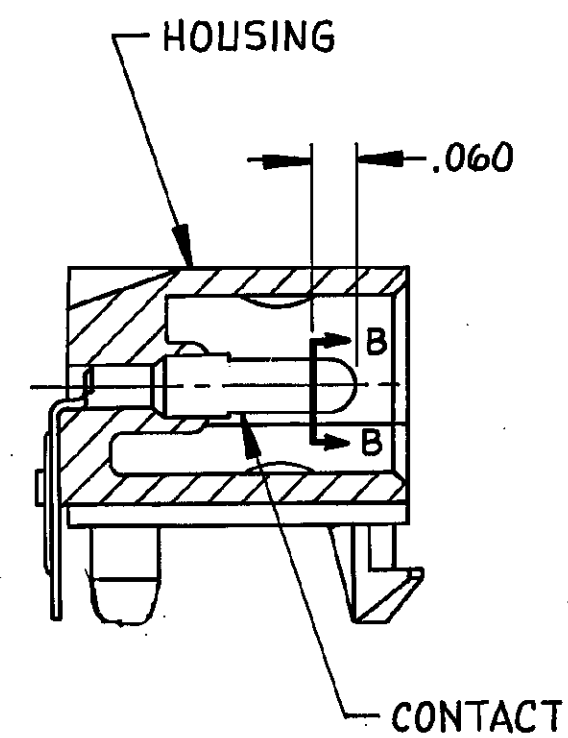
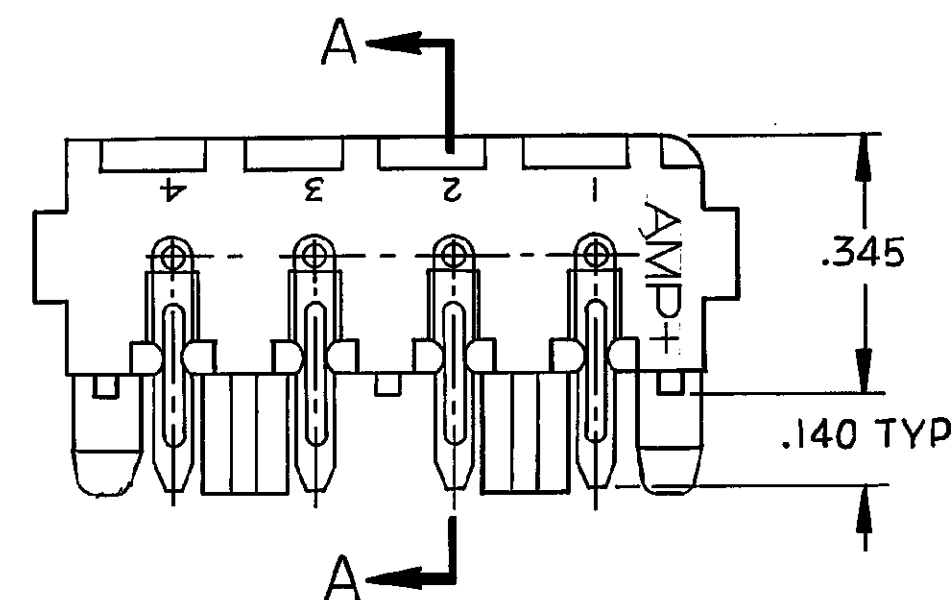
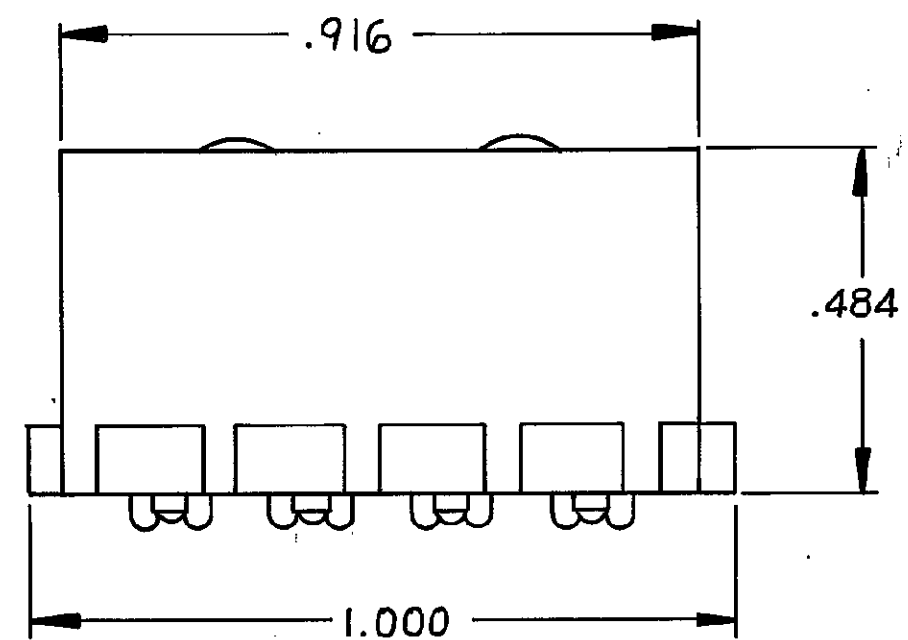
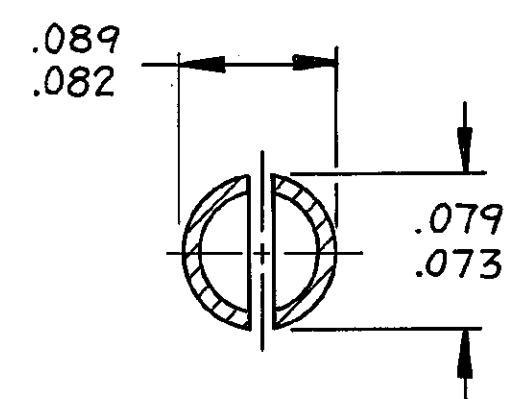
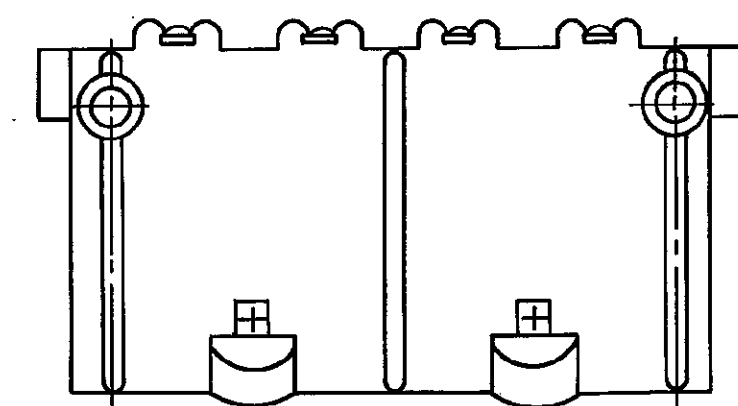


REVISIONS				
P	F	ZONE	DESCRIPTION	DATE
			F REV PER ECOL30-0083-96	10-28-96
			G REV PER ECOL30-0228-98	3-4-99

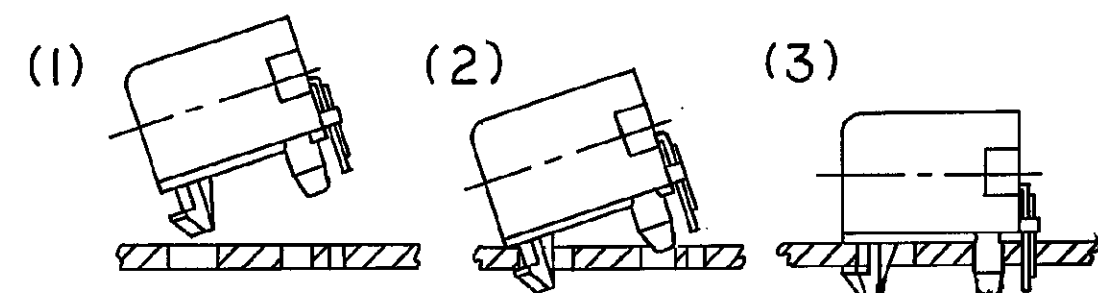
- PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
 - RECOMMENDED EXPOSURE TO SOLDER WAVE (490°F) NOT TO EXCEED 5 SECONDS.
- △ MATERIAL-HOUSING: NYLON UL94V-2 (NATURAL).
CONTACT: PHOS BRONZE (PRE-TIN).
- △ MATERIAL-HOUSING: NYLON UL94V-0 (WHITE).
CONTACT: PHOS BRONZE (PRE-TIN).



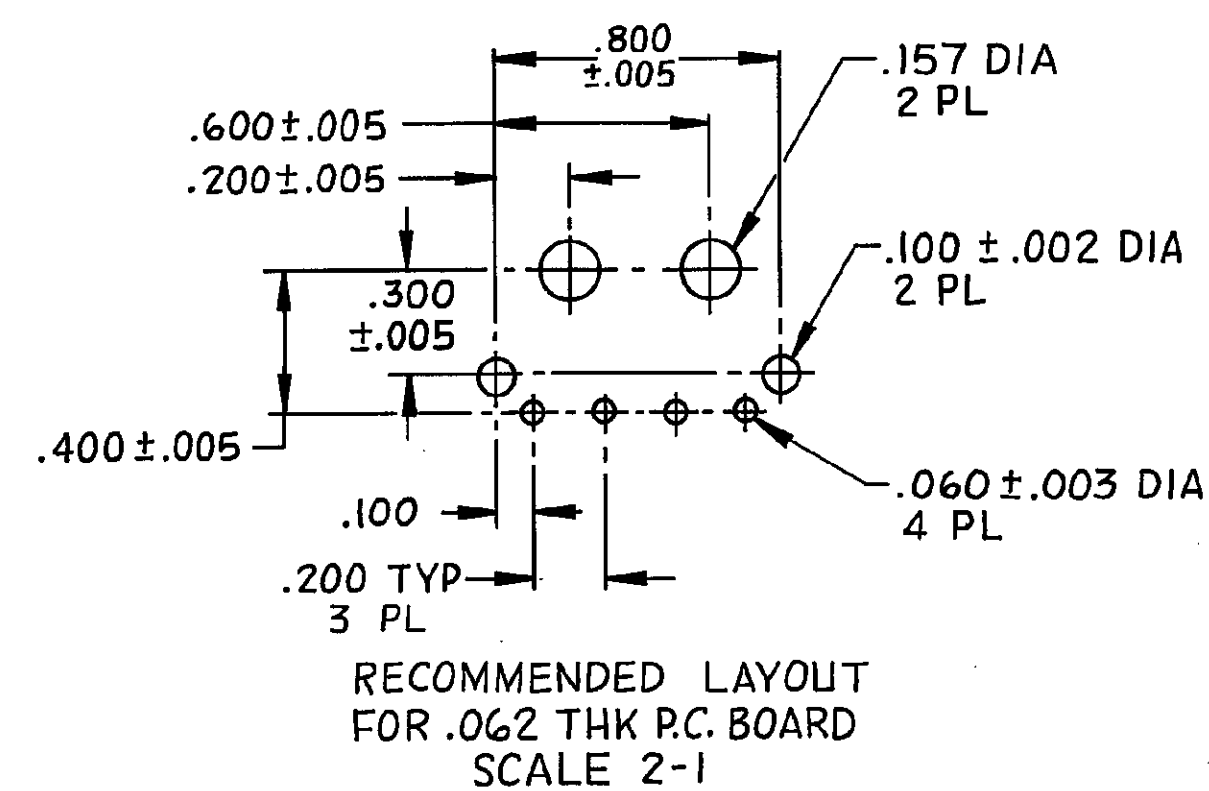
SECTION A-A



SECTION B-B
SCALE 10:1



MOUNTING PROCEDURE



RECOMMENDED LAYOUT
FOR .062 THK P.C. BOARD
SCALE 2-1

		4 3		4 3		I-641737-1	
		FINISH		MATERIAL		PART NO	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .015 ANGLES ±		CONTRACT NO DR <i>H. Holtz</i> 6-27-84 CHK <i>M. Jones</i> 6-29-84 APPD <i>R. Larson</i> 6-27-84 APPD		AMP AMP INCORPORATED Harrisburg, Pa. 17105			
MATERIAL		NAME		P.C. HEADER, RIGHT ANGLE MOUNT, COMMERCIAL MATE-N-LOK, 4 CKT			
SEE TABLE		DSGN APPD		SIZE		FSCM NO	
FINISH		OTHER APPD		D		DRAWING NO	
SEE TABLE				00779		641737	
				SCALE 4-1		SHEET	

CUSTOMER DRAWING